

ABSTRACT

Disclosed is a machine to manufacture (1) bags (10) with bottom sealed edges, with a vertical bagging machine, without the film track (3) running, it is suggested, to arrange the filling pipe of the bagging machine (1) in such a manner, that the length of a first track (21) of an interlocking (14) of the film deductions (12, 20) over the outer surface (28) of the filling pipe (11) and over form items (15) for the figuration of the edges (16) until again to the interlocking (14) equal to a second distance (22) is, runs on the other side of the interlocking (14). The number of form items (15) per side is different thereby.